



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2856-400-720
Job Sheet 171319



Part No: D2856-400-720

Job Qty: 100 ea

Part Name: Abrasion Strip 4" X 7.20"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/31/18

Job Tracking No:

Due Date: 1/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP Rev:A 10.11.02 as per revA DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	100 Ea	1/30/18	1/30/18	0.00	0.00	Start Up Stores/Pkg-1		FF
100	Packaging	100 pcs	1/30/18	1/30/18	0.00	2.11	Packaging1-3		FF
110	QC	100 pcs	1/30/18	1/30/18	0.00	0.00	QC5		38
120	Packaging	100 pcs	1/31/18	1/31/18	0.00	1.05	Packaging3-1		9-80
130	QC21-SA	100 Ea	1/31/18	1/31/18	0.00	0.00	QC21		18/02/01

ST 418

Part Op
Descriptions: 100 - Cut as per dwg D2856

DAS
21
9-80

FEB 02 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2856-400	Abrasion Strip 4" Wide (Per Foot)	60 Ea (.6 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2856-400 F165754	60	155	0

Part Specifications

Specifications could not be found.

Plex 1/31/18 8:05 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order: _____
Part No. _____
NCR No. _____



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CANADA
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Date : _____



Part No: D2856-400-720
Original Serial #: S037326
Revision:
Operation: Start up Operation 01/31/18
Change No: Job No: 171319

Work Order update only ☐

DEPARTMENT/PROCESS

☐	Water Jet	☐	Engineering	☐
☐	Prod. Eng. Coord.	☐	Quality	☐
☐	Rec/Store/Packaging	☐	Other	☐
☐	Supplier	☐		☐

MRB (QSI042) Approval

Completed By

Lead hand / Supervisor
Approval Verification

QC / QA Coordinator
Approval

Root Cause

Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐

Pressure/Forced	☐
Bending	☐
Centre Not Concentric	☐
Cracks	☐
Crimp/Kink/Ripple/Wave	☐
Cuffs	☐
Crushing	☐
Heat Treat	☐
Wave/Twist in Tube	☐
Marks/Chatter	☐

FAULT CATEGORY

Temperature/Cure	☐
Set-up	☐
BOM/Route	☐
Broken/Damage/Defect	☐
Inspection Incomplete/Unqualified	☐
Contamination	☐
Countersink	☐
Cut Too Short	☐
Instructions Incomplete/Unclear	☐
Drill Holes	☐

Power Loss/Surge	☐
Folio/Program	☐
Grain	☐
Weld	☐
Wrong Stock Pulled	☐
Out of Sequence	☐
Off-set	☐
Mislabeled	☐
Fit/Function	☐
Misaligned/off center	☐

Positioned Wrong	☐
Outside Dimensions	☐
Over/Under tolerance	☐
Part Incorrect	☐
Part Lost/Missing	☐
Part Moved	☐
Drawing	☐
Finish	☐
Misread	☐
Turning Sequence	☐

OTHER :